# CU1

#### Description

The CU1 is an on-delay timing unit designed to energize and thus unlock guard locking devices after a preset time delay expires. It can be used with power to unlock devices, like the Allen-Bradley Guardmaster Atlas, Spartan, 440G-MT, or TLS-GD2, on machines which have a run down cycle or do not stop immediately. It may also be incorporated into other parts of the safety related controls system, should a predictable, on-delay be required.

A removable cover allows access to the AC power switch, the replaceable fuse, and the DIP switches & potentiometer which control the timing. Power to the CU1 can be either 24V AC/DC (+/- terminals) or 110/230V AC (A1/A2 terminals). If 110V AC or 230V AC power is used, an internal switch must be set to the appropriate position.

The X1/X2 terminals are designed to monitor the performance of the contactors which isolate the power to the moving parts of the machinery. The timing can not begin until the X1/X2 loop is closed. The X1/X2 loop must remain closed during the whole timing cycle. Opening the X1/ X2 loop during the timing cycle causes the time to be reset to zero. If monitoring is not needed, the X1/X2 loop can be linked.

A typical operation starts with the safety outputs (13/14 and 23/24) open and the X1/X2 loop closed.

- 1. Apply power to A1/A2 or +/-.
  - a. The Power LED turns ON and the Output LED turns red.
  - b. After the time delay expires, the Output LED turns green and the safety outputs (13/14 and 23/24) close.
- 2. Remove power to A1/A2 or +/-.
  - a. Immediately, the safety contacts (13/14 and 23/24) open, the Power LED turns off and the Output LED turns Off.
- 3. Go to step 1.

The status of the CU1 can be signaled to the Remote Indicator Unit via terminals R1/R2/R3, or to a PLC or other indicator by using the N.C. auxiliary contacts (31/32).

#### Features

- Category 1 per EN 954-1
- Stop category 1
- Timed on-delay output 0.1s to 40 min
- 2 N.O. safety outputs

Specifications



Standards	EN 954-1, ISO 13849-1, IEC/EN 60204-1, IEC 60947-5-1, ANSI B11.19, AS4024.1	
Category	Cat. 1 per EN 954-1 (ISO13849-1)	
Certifications	-	
Power Supply	24V AC/DC, 115V AC, or 230V AC	
Power Consumption	<4 VA	
Safety Inputs	1 N.O.	
Input Resistance, Max.	500 Ω	
Reset Type	Automatic/Manual	
Safety Outputs	Delayed-3 N.O. Safety Delayed-2 N.C. Auxiliary	
Output Utilization per IEC60947-5-1 (Inductive)*	B300, AC-15: 4 A/250V AC, 4 A/125V AC P300, DC-13: 3 A/24V DC	
Thermal Current	2 x 4 A, nonswitching	
Time Range (Off-Delay)	0.1s40 min.	
Fuses, Input	500 mA time lag (external)	
Fuses, Output	5 A quick acting (external)	
Switching Current @ Voltage, Max.	10 mA/10V	
Status Indicators	Red = Power on Red/Green = Timing/Output on	
Rated Impulse withstand Voltage	2500V	
Operating Temperature [C (F)]	-1055° (14131°)	
Relative Humidity	90%	
Enclosure Type Rating	IP40, DIN 0470	
Terminal Protection	IP20 DIN 0470	
Conductor Size, Max.	1 x 2.5 mm2 (14 AWG) stranded 1 x 4 mm2 (12 AWG) solid	
Installation Group	C in accordance with VDE 0110	
Pollution Degree	3	
Torque Settingste-terminal screws	1 N•m (8 lb•in)	
Housing Material	Red Polycarbonate	
Mounting	35 mm DIN Rail	
Weight [g (lb)]	360 (0.79)	
Electrical Life	220V AC/4A/880VA cos $\phi$ = 3.5–100,000 operations 220V AC/1.7A/375VA cos $\phi$ = 0.6–500,000 operations 30V DC/2A/60W–1,000,000 operations 10V DC/0.01A/0.1W–2,000,000 operations	
Mechanical Life	2,000,000 operations	
Vibration	0.75 mm (0.30 in) peak, 1055 Hz	
Shock	30 g, 11 ms half-sine	

\* See Output Ratings see Output Ratings for details. Consult factory for ratings not shown.

### **Product Selection**

Inputs	Safety Outputs	Auxiliary Outputs	Power Supply	Cat. No.
1 or 2 N.O., 1 or 2 N.C., LC, 2 hand control, enabling switch	Delayed-3 N.O.	Delayed-2 N.C.	24V AC/DC, 115V AC, or 230V AC	440R-T07114

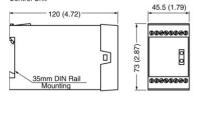
### Accessories

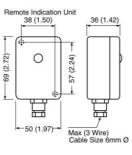
Description	Page Number	Cat. No.
500 mA fuse-Bussmann Cat. No. ETF-500 mA		440R-A31562
CU1 Remote Indication Unit	-	440R-A07138

### Approximate Dimensions

Dimensions are shown in mm (in.). Dimensions are not intended to be used for installation purposes.

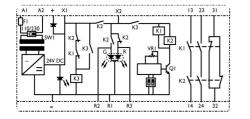
Control Unit



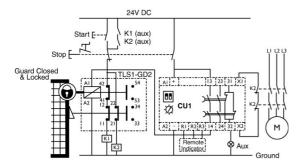


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#### Block Diagram



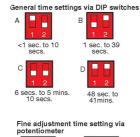
### Typical Wiring Diagrams



Guard Locking Safety Gate, Delayed Gate Release, Automatic Reset, Monitored Output

## Application Details







DIP switches general time setting and the potentiometer fine tunes the time settings. Easy access 500mAT replaceable fuse.

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